



# THAME WORKHOLDING

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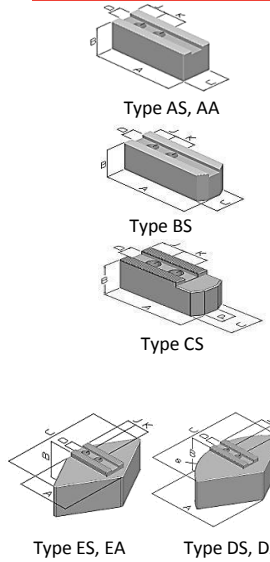


Chuck Type:

**SAMCHULLY HS 08**

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Serrated Soft Top Jaws 1.5x60°				Slot: 14mm	T-Nut to suit GP09		
Jaw Type	A	B	C	Kg/Set	Material	Part No.	
AS	90	35	35	2.2	080M15	BQ08	
AS	95	40	35	2.7	080M15	BO08	
AA	95	44	32	1.1	Aluminium	AA08	
BS	95	35	35	2.4	080M15	BA08	
AS	95	50	35	3.4	080M15	BB08	
AS	95	60	35	4.0	080M15	BC08	
AS	95	80	35	5.4	080M15	DJ08	
AA	95	76	32	1.9	Aluminium	AB08	
AA	95	102	32	2.5	Aluminium	AC08	
CS	85	40	35	2.2	080M15	CK08	
CS	95	40	35	2.7	080M15	CK09	
BS	102	40	35	2.9	080M15	PT08	

Full Wrap Top Jaws 1.5x60°							
DS	89	64	150	14.0	080M15	CN20	
DA	76	64	150	5.0	Aluminium	HN20	
DA	76	100	150	7.8	Aluminium	HN21	
ES	99	76	210Ø	20.0	080M15	SG08	
EA	99	76	210Ø	9.8	Aluminium	AG08	

Adjustagrip Hard Jaws - External Clamping				T-Nut to suit GP09			
	B	C	b				
	49	40	20				
Gripping Ranges				590M17			
39-68mm					LB03		
68-96mm					LB06		
96-124mm					LB09		
123-151mm					LB12		

Adjustagrip Hard Jaws - Internal Clamping							
	B	C	b				
	49	40	20	590M17			
Gripping Ranges							
56-85mm				MB06			
85-118mm				MB08			
118-148mm				MB11			
147-177mm				MB14			

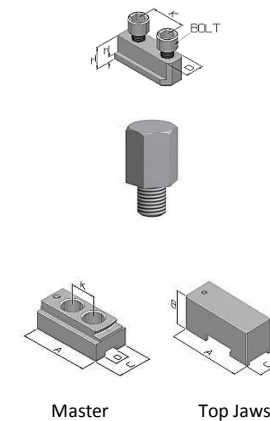
Adjustagrip Hard Bar Jaws						
	B	C	Grip Range			
	49	40	18-44mm		590M17	KK20

Hard Reversible Top Jaws							
	A	B	C	S1	S2		
A	86	50	35	11	11	590M17	GT08

T-Nuts							
	D	H	h	K	Bolt		
	14	20.5	8.5	25	M12	817M40	GP09

Height Pins for Adjustagrips							
	H	WAF	Thread				
	5	10	M6	IT05			
	10	10	M6	IT10			
	15	10	M6	IT15			
	20	10	M6	IT20			

Quick Change Jaws							
	A	B	C	K			
Master	67.5	27.5	31.8	20	590M17	QK08	
Standard	90	40	35		080M15	QS08	
Tall	90	60	35		080M15	QT08	
Pointed	105	40	35		080M15	QL08	



**Thame Workholding also design and manufacture jaws to suit your specific workpieces.**