

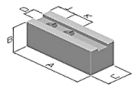


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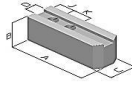


Chuck Type:
SMW-AUTOBLOK BH-M 250

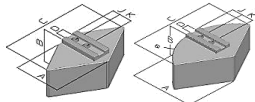
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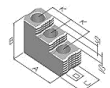
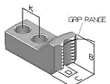
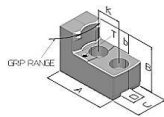
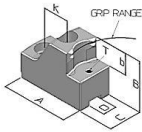
Type AS, AA



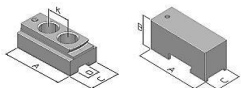
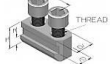
Type BS



Type DS, DA Type ES, EA



Type A



Master Top Jaws

Serrated Soft Top Jaws 1.5x60°				Slot: 16mm	T-Nut to suit GF263	
Jaw Type	A	B	C	Kg/Set	Material	Part No.
AS	110	40	40	3.4	080M15	BO10
AA	110	51	38	1.7	Aluminium	AA10
BS	110	40	40	3.1	080M15	BA10
AS	110	60	40	4.5	080M15	BR10
AS	110	80	40	6.5	080M15	DJ10
AS	110	100	40	8.5	080M15	BD10
AA	110	76	38	2.5	Aluminium	AB10
AA	110	102	38	3.3	Aluminium	AC10
BS	125	40	40	4.5	080M15	PT10
AS	90	60	40	4.2	080M15	DK10
CS	110	60	40	5.2	080M15	DK11

Full Wrap Top Jaws 1.5x60°						
DS	102	64	170	20.0	080M15	CN25
DA	102	64	170	7.0	Aluminium	HN25
DA	102	100	170	10.9	Aluminium	HN26
ES	122	76	Ø254	29.0	080M15	SG10
EA	122	76	Ø254	13.0	Aluminium	AG10

Adjustagrip Hard Jaws - External Clamping				T-Nut to suit GF263	
	B	C	b		
	59	40	25		590M17
Gripping Ranges					
	48-82mm				LC04
	68-102mm				LC06
	86-122mm				LC08
	106-142mm				LC10
	130-166mm				LC13
	150-186mm				LC15
	173-209mm				LC17

Adjustagrip Hard Jaws - Internal Clamping					
	B	C	b		
	59	40	25		590M17
Gripping Ranges					
	65-100mm				MC06
	85-120mm				MC08
	104-140mm				MC10
	124-160mm				MC12
	145-182mm				MC14
	165-200mm				MC16
	185-221mm				MC18

Adjustagrip Hard Bar Jaws					
	B	C	Grip Range		
	49	40	29-62mm		590M17 KK25

Hard Reversible Top Jaws						
	A	B	C	S1	S2	
A	99	60	40	15	15	590M17 GT10

T-Nuts						
	D	H	h	K	Bolt	
	21 to 16	26.5	10	30	M12	817M40 GF263

Height Pins for Adjustagrips				
	H	WAF	Thread	
	5	13	M8	IU05
	10	13	M8	IU10
	15	13	M8	IU15
	20	13	M8	IU20
	25	13	M8	IU25

Quick Change Jaws						
	A	B	C	K		
Master	79.5	34.5	40	30	590M17	QK10
Standard	100	40	40		080M15	QS10
Tall	100	60	40		080M15	QT10
Pointed	120	40	40		080M15	QL10

Thame Workholding also design and manufacture jaws to suit your specific workpieces.
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