



# THAME WORKHOLDING

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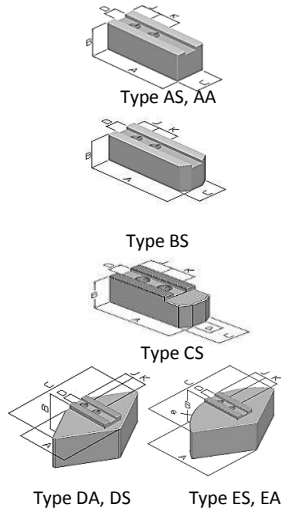


Chuck Type:

**KITAGAWA BL 210**

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Serrated Soft Top Jaws 1.5x60°				Slot: 16mm	T-Nut to suit GP11		
Jaw Type	A	B	C	Kg/Set	Material	Part No.	
AS	110	40	40	3.4	080M15	BO10	
AA	110	51	38	1.7	Aluminium	AA10	
BS	110	40	40	3.1	080M15	BA10	
AS	110	60	40	4.5	080M15	BR10	
AS	110	80	40	6.5	080M15	DJ10	
AS	110	100	40	8.5	080M15	BD10	
AA	110	76	38	2.5	Aluminium	AB10	
AA	110	102	38	3.3	Aluminium	AC10	
BS	125	40	40	4.5	080M15	PT10	
AS	90	60	40	4.2	080M15	DK10	
CS	110	60	40	5.2	080M15	DK11	

Full Wrap Top Jaws 1.5x60°							
DS	102	64	170	20.0	080M15	CN25	
DA	102	64	170	7.0	Aluminium	HN25	
DA	102	100	170	10.9	Aluminium	HN26	
ES	122	76	254Ø	29.0	080M15	SG10	
EA	122	76	254Ø	13.0	Aluminium	AG10	

Adjustagrip Hard Jaws - External Clamping				T-Nut to suit GP11			
	B	C	b				
	59	40	25				
Gripping Ranges				590M17			
47-89mm				LC04			
84-130mm				LC08			
128-174mm				LC13			
171-217mm				LC17			
205-252mm				LC20			
247-289mm				LC24			

Adjustagrip Hard Jaws - Internal Clamping							
	B	C	b				
	59	40	25	590M17			
Gripping Ranges							
63-108mm				MC06			
102-148mm				MC10			
143-190mm				MC14			
183-229mm				MC18			

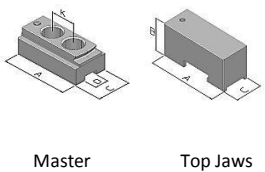
Adjustagrip Hard Bar Jaws						
	B	C	Grip Range			
	49	40	27-70mm		590M17	KK25

Hard Reversible Top Jaws							
	A	B	C	S1	S2		
A	99	60	40	15	15	590M17	GT10

T-Nuts							
	D	H	h	K	Bolt		
	16	21.5	8.5	30	M12	817M40	GP11

Height Pins for Adjustagrips							
	H	WAF	Thread				
	5	13	M8	IU05			
	10	13	M8	IU10			
	15	13	M8	IU15			
	20	13	M8	IU20			
	25	13	M8	IU25			

Quick Change Jaws							
	A	B	C	K			
Master	79.5	34.5	40	30	590M17	QK10	
Standard	100	40	40		080M15	QS10	
Tall	100	60	40		080M15	QT10	
Pointed	120	40	40		080M15	QL10	



**Thame Workholding also design and manufacture jaws to suit your specific workpieces.**

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