


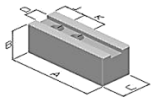


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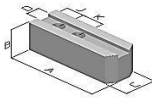


Chuck Type:
KITAGAWA B 12

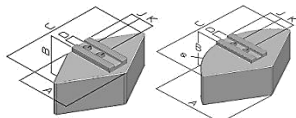
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Type AS, AA

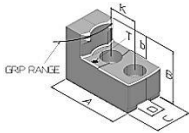
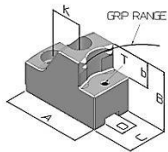


Type BS



Type DA, DS

Type ES, EA



Serrated Soft Top Jaws 1.5x60°					Slot: 18mm	T-Nut to suit GP12	
Jaw Type	A	B	C	Kg/Set	Material	Part No.	
AS	130	50	50	6.8	080M15	BO12	
AA	130	51	51	2.7	Aluminium	AA12	
AS	130	80	50	10.9	080M15	DJ12	
AA	130	76	51	4.1	Aluminium	AB12	
AS	130	100	50	13.6	080M15	DJ14	
AA	130	102	51	5.4	Aluminium	AC12	
BS	145	50	50	7.3	080M15	PT12	

Full Wrap Top Jaws 1.5x60°							
DS	132	76	240	28.0	080M15	CN32	
DA	132	76	240	10.0	Aluminium	HN32	
DA	132	100	240	13.2	Aluminium	HN30	
ES	146	76	304Ø	41.0	080M15	SG12	
EA	146	76	304Ø	15.0	Aluminium	AG12	

Adjustagrip Hard Jaws - External Clamping				T-Nut to suit GP12	
B	C	b			
59	50	25			
Gripping Ranges				590M17	
46-114mm					LD05
102-174mm					LD11
165-239mm					LD17
228-302mm					LD23

Adjustagrip Hard Jaws - Internal Clamping					
B	C	b			
59	50	25		590M17	
Gripping Ranges					
74-145mm					MD08
134-207mm					MD14
195-296mm					MD20

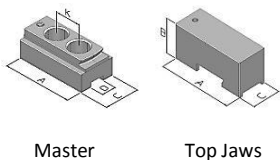
Adjustagrip Hard Bar Jaws					
B	C	Grip Range			
49	50	27-86mm		590M17	KK32

Hard Reversible Top Jaws						
	A	B	C	S1	S2	
B	98	60	50	22		590M17 GT12
A	103	70	50	17	17	GT11

T-Nuts							
D	H	h	K	Bolt			
18	33	13.5	30	M14	817M40	GP12	

Height Pins for Adjustagrips			
H	WAF	Thread	
5	13	M8	IU05
10	13	M8	IU10
15	13	M8	IU15
20	13	M8	IU20
25	13	M8	IU25

Quick Change Jaws						
	A	B	C	K		
Master	85.5	34.5	50	30	590M17	QK12
Standard	110	50	50		080M15	QS12
Tall	110	80	50		080M15	QT12
Pointed	135	50	50		080M15	QL12



Master

Top Jaws

Thame Workholding also design and manufacture jaws to suit your specific workpieces.